



SBR 2500

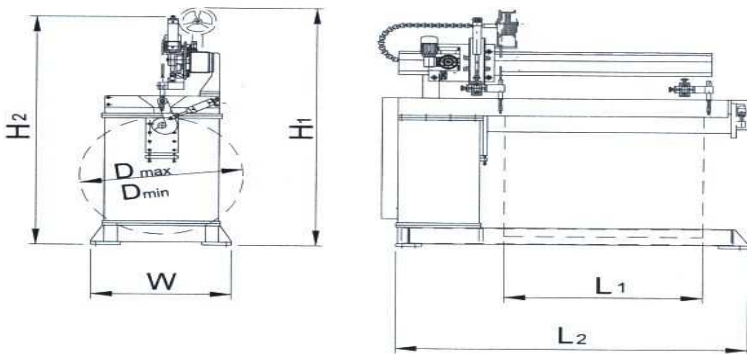
Banco di bloccaggio per saldatura 2500 mm di lunghezza. Tubo di appoggio con barra di supporto in lega di rame; la barra, disponibile con raffreddamento ad acqua, può essere fornita con fori di insufflaggio gas. Centratore longitudinale pneumatico. Gli SBR sono forniti in versione Tig, Mig o arco sommerso.

Longitudinal seam welding positioner; models 2500 mm. of welding length. Support pipe incorporating copper alloy back-up bar Available with gas inlet holes and water cooled. Pneumatically operated longitudinal alignment device. SBR positioners are available in Tig, Mig or submerged arc version.

Banc de blocage pour soudage 2500 mm de longueur. Tube d' appui avec baguette de support en alliage de cuivre; la baguette, disponible avec refroidissement à eau, peut être fournie avec des trous d' insufflation du gaz. Centreur longitudinal pneumatique. Les SBR sont fournis dans les modèles Tig, Mig ou à l' arc submergé.

Längsnahtschweißvorrichtung für Schweißungen 2500 mm Länge. Auflagerrohr mit Halterungsstange aus Kupferlegierung; die Stange, die auch mit Wasserkühlung lieferbar ist, kann mit Bohrungen für das Formieren geliefert werden. Pneumatische Zentriervorrichtung in Längsrichtung. Die SBR werden in den Ausführungen Tig, Mig oder für Unterpulverschweißung geliefert.

Banco de bloqueo para soldar 2500 mm de longitud. Tubo de apoyo con barra de soporte en aleación de cobre; la barra, disponible con refrigeración por agua, puede ser suministrada con agujeros de insuflación de gas. Centrador longitudinal neumático. Los SBR son suministrados en versión Tig, Mig o arco sumergido.



| SBR 2500 |
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| L1 mm = 2500 |
| Dmin mm = 320 |
| Dmax mm = 900 |
| mm/1' = 200-3000 |
| L2 mm = 3770 |
| W mm = 1000 |
| H1 mm = 1900 |
| Kg/m = 1000 |
| mm = 0.8-3 |
| Volt = 1x230 |
| Volt = 24 |

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|--------------------------------|
| L2xWxH2 mm = 3770x1000x2300 |
| Kg = 2200 |

| ITEM | DESCRIPTION | PRICE CHF |
|----------|---|--|
| SBR 2500 | Longitudinal seam welding positioner. Welding length 2500 mm.; Standard diameter of part to be welded: min. 320 mm., max 900 mm. Thickness od weldable coil standard: min. 0,8 mm., max 3 mm. | Mig Version: 85690.00 TIG/Plasma Version: 88540.00 |
| SBR/SBA | Non-magnetic bearing bar | 1550.00 |
| SBR/GRB | Cooling bar group | 1805.00 |
| SBR/IGPS | Welding protection gas input (Tig and Plasma) | 1235.00 |
| SBR/AFF | Cold wire feed (Tig) | 8740.00 |
| SBR/AVC | AVC torch length sensor (Tig and Plasma) | 16150.00 |
| SBR/SVRM | Manual adjusting ferrule bearing | 4180.00 |
| SBM/SBRO | Oleo dynamic adjusting ferrule bearing | 12255.00 |
| SBR/RBRT | Copper bar spare part Tig-Plasma | 1615.00 |
| SBR/RBRM | Copper bar spare part Mig and SubArc | 1425.00 |

Common technical characteristics: electro-welded frame made by steel; back-up mandrel with Cu-Cr-Zr back-up bar; predisposition for back-up bar cooling; Travelling car including torch support with pneumatic control; pneumatic front side mandrel lock; pneumatic longitudinal alignment device; control panel.